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(57) Abstract :

The present invention relates to a workpiece holding device, comprising a base plate 1 having a protector scale 2 to measure an angular position for suitable welding of a workpiece, a first and second adjustment arms 3, 4 fitted with the base plate 1 to regulate the workpiece in the desired angular position, a pivot joint 5 positioned between the first and second adjusting arms 3, 4 for connecting, adjusting and moving the arms 3, 4, a first and second clamp 6, 7 is positioned on the first and second arms 3, 4 respectively for fixing the workpiece at correct position for efficient welding of metal sheets, a first and second needle pointer 8, 9 connected to the first and second arms 3, 4 for indicating the angular position of the first and second arms 3, 4 by moving over the base plate 1.

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